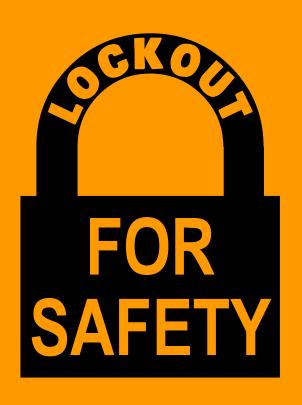
WARNING



BEFORE REMOVING **GUARDS, ALL** SOURCES OF POWER TO THE MACHINE **MUST BE SECURE** WITH A LOCKING **DEVICE AND TAGGED OUT**