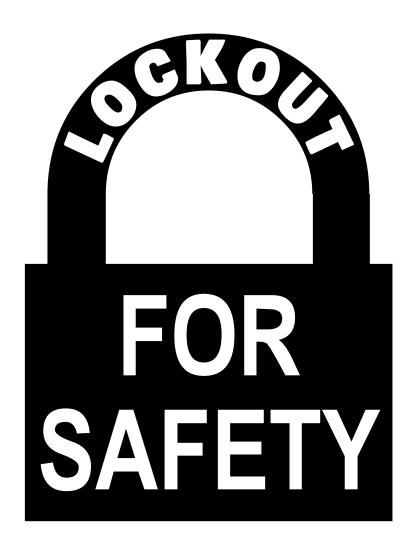
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Before proceeding with repair work, all sources of power to the machine must be secure with a locking device and tagged out.