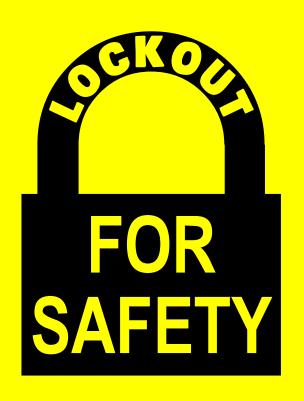
CAUTION



BEFORE PROCEEDING WITH REPAIR WORK, **ALL SOURCES OF POWER TO THE MACHINE MUST BE** SECURE WITH A LOCKING DEVICE AND TAGGED OUT